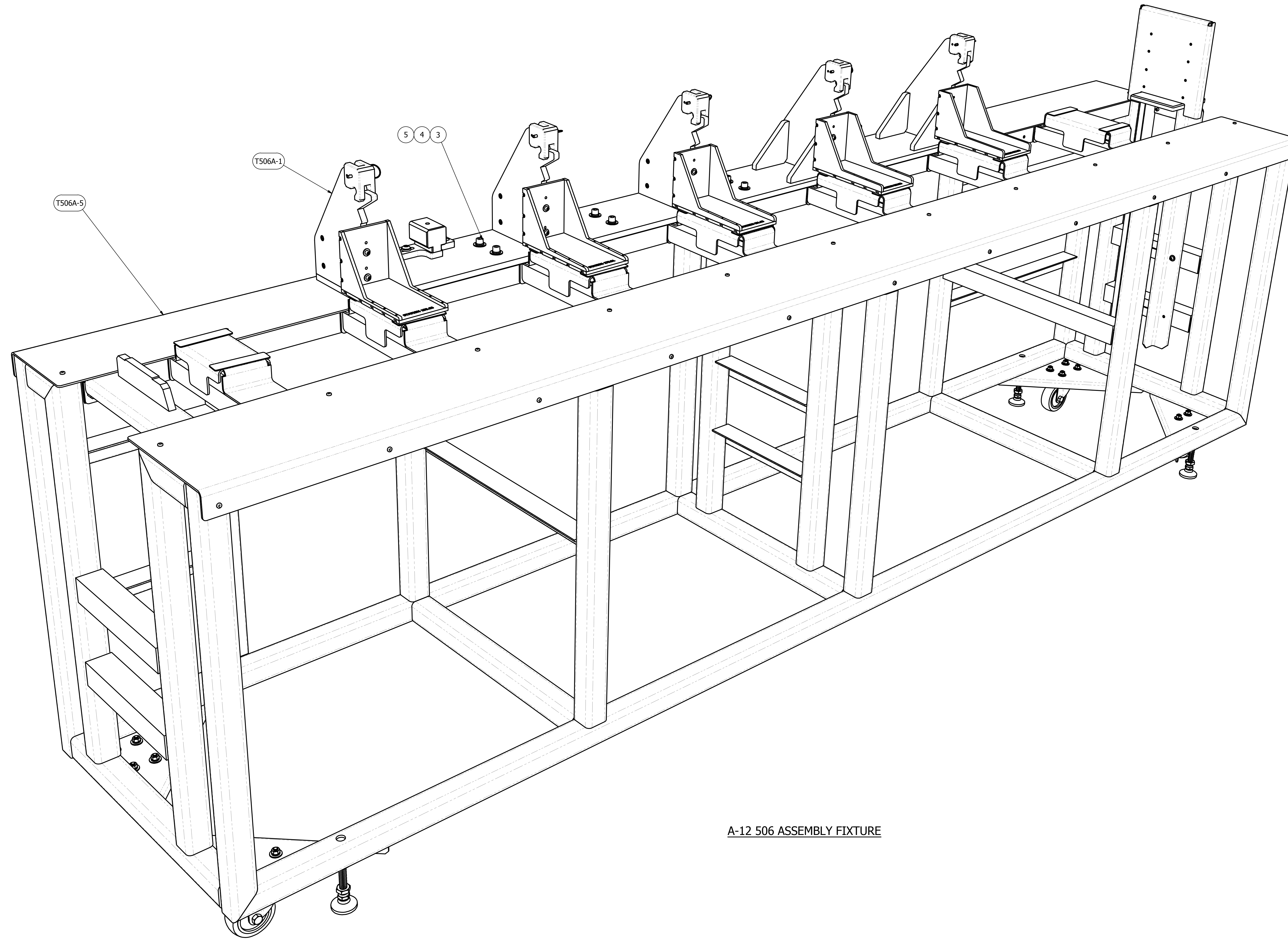


REVISIONS				
REV	DATE	DESCRIPTION	DRAWN	CHECK'D
		INITIAL RELEASE	JAG	APPR'VD



A-12 506 ASSEMBLY FIXTURE

PRELIMINARY RELEASE FOR REVIEW
NOT APPROVED FOR PRODUCTION

ITEM	QTY	PART NUMBER	NAME	MATERIAL
5	8	ASME B18.21.1 - 3/8	Regular Helical Spring Lock Washers(Inch Series)	Steel, Mild
4	8	ANSI B18.22.1 - 3/8 - Regular - Type B	Plain Washer (Inch)Type A and B	Steel, Mild
3	8	ANSI B18.3 - 3/8 - 16 UNC - 1 1/2 HS HCS	Hexagon Socket Head Cap Screw	Steel, Mild
2	1	T506A-1	LATCH LOCATOR JIG	
1	1	T506A-5	TOP APRON AND SADDLE ASSY	

PARTS LIST

NOTES:
1. REMOVE ALL BURRS AND SHARP EDGES.

2. PART TO BE IDENTIFIED WITH BLACK INK APPLIED WITH RUBBER STAMP OR EQUIVALENT METHOD.

TOLERANCES UNLESS NOTED OTHERWISE		PROJECT / STC		FOKKER50FREIGHTER STC CORP. ENGLEWOOD, COLORADO 80112	
MACHINING	1. BREAK ALL SHARP EDGES .02 IN. MAX	ST01916LA		506 ASSEMBLY FIXTURE	
.X = ±.1	2. DIMENSIONING BASED ON ASME Y14.5M-1994	APPROVALS	DATE	REVISION	
.XX = ±.02	3. MAX <input checked="" type="checkbox"/> ALL MACHINED SURFACES	DRAWN	J. GENOVA	04/04/2014	PR1
.XXX = ±.005		CHECKED		SCALE	SIZE
ANGULAR = ±.5		CHECKED (STRESS)		E	T506A-12
NOTICE: THIS DOCUMENT CONTAINS RESTRICTED CONFIDENTIAL AND/OR PROPRIETARY INFORMATION AND MAY NOT BE TRANSMITTED IN ANY FORM OR FASHION WITHOUT THE EXPRESS WRITTEN PERMISSION OF FOKKER50FREIGHTER STC CORP.		APPROVED		DO NOT SCALE DRAWING	
NEXT ASSEMBLY				1 OF 1	